

# Mitsubishi Electric's QAHV Hot Water Heat Pump

Our solution to hot water supply for commercial and industrial applications.

As a leading manufacturer of air-to-water heat pumps, we have developed QAHV, the latest innovation in Mitsubishi Electric's lineup of Hot Water Heat Pump products. QAHV has been specifically designed to produce high volume hot water and is suitable for commercial and industrial applications where hot water demand is high. By adopting Mitsubishi Electric's unique technology, QAHV can ensure highly reliable performance as well as high heating capacity even at low outdoor temperatures.

### Why is CO<sub>2</sub> (R744) used?

QAHV adopts  $\rm CO_2(R744)$  as a refrigerant, which does not destroy the ozone layer (OPD=0) and has significantly low global warming potential (GWP=1). With  $\rm CO_2$  as a refrigerant, QAHV can contribute to the reduction of  $\rm CO_2$  emissions.

\*ODP: Ozone Depletion Potential, GWP: Global Warming Potential

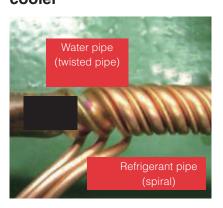
#### High energy savings with patented technology

QAHV utilises a twisted and spiral gas cooler which is Mitsubishi Electric's unique technology. The three connected refrigerant pipes are wound around the twisted water pipe, which maximises heat transfer. The continuous spiral grooves in the twisted pipe accelerate the turbulence effect of water and also help to reduce pressure loss within the heat exchanger, hence improving the efficiency of the system.

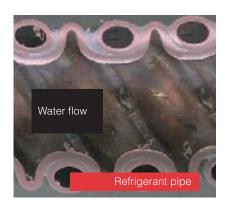
Equipped with the latest inverter scroll compressor, QAHV can significantly increase the annual efficiency which fixed speed systems cannot match.



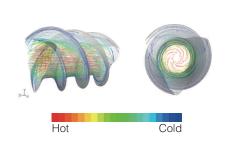
# Twisted and spiral gas cooler



#### **Cut section**



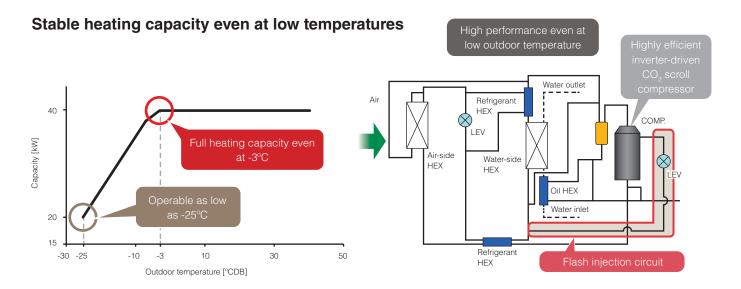
# Water flow and water temperature distribution



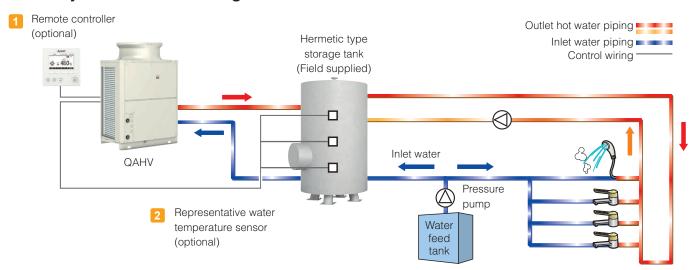
Using twist pipes as water pipes and running the refrigerant pipes along their grooves help increase the heat-conductive area, allowing for better heat transfer.

#### Bringing a year round hyper heating capacity to extreme climate

QAHV is able to provide full heating capacity even at ambient temperatures of -3°C. Furthermore, the unit is operable and can supply 90°C hot water in ambient temperatures as low as -25°C. The technology behind this is a Flash Injection Circuit, which provides optimum amount of refrigerant to the system via the compressor through a specially designed injection port to ensure a particularly stable operation.



#### **QAHV System Schematic Image**



## **Optional Parts**

Description	Image	Model Name	Remarks
1 Remote controller	* 4430 c	PAR-W31MAA-J	The unit remote controller for QAHV
Representative water temperature sensor		TW-TH16-E	The water temperature sensor for QAHV

#### **QAHV** Features

- » High efficiency (achieved COP 3.88)\*
- » Utilises natural refrigerant
- » Supplies high temperature hot water of up to 90°C
- » Operable even at low outdoor temperatures of -25°C

### **SPECIFICATIONS**

			QAHV-N560YA-HPB		
Model			Interval	Winter	
Power source		3-phase 4-wire 380-400-415 V 50Hz			
Outdoor temperature		°C	DB: 16, WB: 12	DB: 7, WB: 6	
Capacity		kW	40.0 (56.0*1)	40.0	
Inlet water temperature		°C	17.0	9.0	
Outlet water temperature		°C	65.0	65.0	
Outlet water volume		L/min	11.9	10.2	
Power input		kW	10.31	11.0	
Current input		А	16.9	19.0	
COP (kW/	kW)		3.88	3.65	
Compressor			11 kw x 1 (hermetic)		
FAN			0.92 kW		
Heat exchanger (Water-side)		Copper tube coil			
Heat exchanger (Air-side)		Plate fin and copper tube			
Refrigerant control		LEV			
Refrigerant		CO <sub>2</sub> (R744) 6.5 kg			
Lubricant			PAG (polyalkylene glycol)		
Case heater (Compressor)			45 W x 1		
Electric heater (Antifreeze)		12 W x 4			
Pump		0.1 kW			
	Operation control		Remote control		
Control Method	Operation mode change		Remote control or autmatic control by optional hot water temperature sensor		
	Capacity control		Compressor inverter-control		
	Outlet water temperature control		Pump inverter-control		
	Defrosting method		Hot gas		
Protection		High pressure switch, overcurrent protection (compressor), discharge gas thermal sensor, thermal switch (fan motor), power module thermal sensor			
Accessories			-		
External f	inish		MUNSELL 5Y 8/1 or similar		
Sound pressure level *2 dB <a></a>		dB <a></a>	56 <58>		
Maximum current input A		A	33.8		
Net weight kg		kg	400		
Operating	mass	kg	40	06	
Range of use	Outdoor temperature	°C	-25~43		
	Outlet water temperature	°C	55~90		
	Inlet water temperature	°C	5~63		
	Inlet water pressure	kPa	0~500		
	Allowable external pump head	kPa	77 (at 17 L/min)		



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<sup>\*1</sup> Capacity of up to 56.0kW can be enabled through maximum capacity mode input on the control board.

<sup>\*2</sup> The value of noise is measured 1m away from in front of the unit and 1.5m high in an anechoic chamber. <> is the value of wintertime (factory setting).

<sup>\*3</sup> Please refer to installation manual for water quality specifications.